Threaded Lock Pins • self-locking, with axial bearing 22356.0506



Product Description

Threaded lock pins are used for quick fastening, locking, adjusting, changing, clamping, connecting and securing. Quickly and easily unlockable for frequently repeated connections. By pressing the button, the threaded segments unlock and the threaded lock pin can be inserted into or removed from a threaded hole. A time-consuming screwing in and out is unnecessary. The thread lock pin is characterised by the following features and advantages:

- Corrosion-protected
- No time-consuming screwing in and unscrewing
- · Self-locking due to spring force
- With axial bearing
- The advantages of the axial bearing:
- Double clamping force with the same grip size by reducing surface friction.
- · Protection of the component due to fixed contact surface.
- Low setting behaviour due to higher pretensioning force in the bolt or thread.
- · Less force required to release.

Material

Pin part

Heat-treated steel, tempered, manganese
phosphated

Handle

 Thermoplastic PA 6, black, dull similar to RAL 9005

Press button

· Aluminium, orange, anodised

Threaded element

 Stainless steel 1.4542, precipitationhardened

Axial bearing

• Steel, nitrided, blackened

Spring

Stainless Steel

Assembly

Threaded lock pins can only be mounted into a thread that is true to gauge.

Mounting:

- 1. Press in the button and hold it down.
- 2. Insert the threaded lock pin.
- 3. Release the button (The button must be back in its original position.).
- 4. Tighten the threaded lock pin by hand as required.
- It must be ensured that the threaded segments are engaged in the mounting thread.

Dismantling:

- 1. Unscrew the threaded lock pin approx. a quarter of a turn anticlockwise.
- 2. Press in the button and hold it down.
- 3. Remove the threaded lock pin.
- 4. Release the button.

Operation

The threaded segments are unlocked by pressing the button.

More information

Notes

Customized design on request. Due to the thread geometry, the clamping force is higher with the smaller thread sizes.

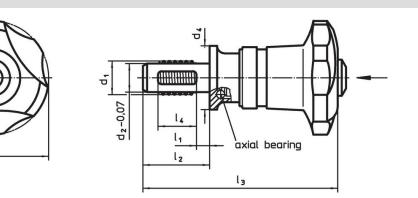
Accessories

Can easily be fitted with retaining cable EH 22355.

Further products

- · Threaded Lock Pins, self-locking
- Retaining Cables, for threaded lock pin

Drawing



Order information

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Dimensions d_1 l_1 d_2 d_3 d_4 l_2 l_3 l_4 -0.07-0.07-0.07-0.07-0.07-0.07	Locating thread	min. max.	Tightening torque max.	Clampin force max.	Established tightening torque ~ ¹⁾	Clampin force ~ ²⁾	Ĭ.	Shearing resistance, two-shear ³⁾ min.	Art. No.
[mm]	[mm]	[°C]	[Nm]	[kN]	[Nm]	[kN]	[g]	[kN]	
Heat-treated steel									
M16 30 13.8 40 30 49 98.4 12	M16	-30 80	5	3	3.5	2.2	150	176.5	22356.0506

¹⁾ Average hand force established in trials.

²⁾ Average value established in trials.

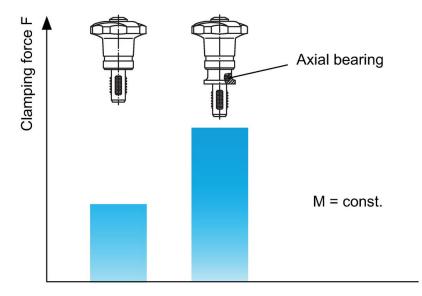
³⁾ Shearing resistance similar to DIN 50141; values apply to applications in plugged condition (without applied tightening torque).

Application example





Increase of clamping force with axial bearing (while manual force is unchanged)





Compliance

RoHS compliant

Contains lead - compliant according to exceptions 6a / 6b / 6c.

Contains SVHC substances >0,1% w/w Contains lead - SVHC list [REACH] as of 27.06.2024.

Contains Proposition 65 substances

Lead can cause cancer and reproductive harm from exposure https://www.P65Warnings.ca.gov/

Free from Conflict Minerals

This product does not contain any substances designated as "conflict minerals" such as tantalum, tin, gold or tungsten from the Democratic Republic of Congo or adjacent countries.

