

## Ball-Ended Thrust Screws • headless, round ball

EH 22720.



### Product Description

Ball-ended thrust screws with thermoplastic ball are used for pressure sensitive pieces. Ball-ended thrust screws can also be used for positioning and clamping, tightening or supporting of non-parallel surfaces.

### Material

#### Ball

- Ball-bearing steel, hardened
- Stainless steel, hardened
- Thermoplastic POM, white

#### Screw

- Heat-treated steel, 1200 ±100 N/mm<sup>2</sup>
- Stainless steel 1.4305

### More information

#### Notes

Ball not secured against rotating.  
Special types on request.

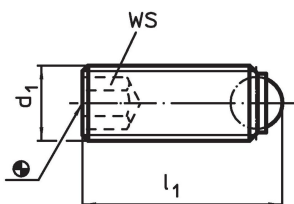
#### References

Thread lock on request, please refer to appendix - Technical Data -

#### Further products

- Ball-Ended Thrust Screws, headless, with fine-pitch thread
- Ball-Ended Thrust Screws, headless, round ball and hexalobular socket



### Drawing





### Order information

d <sub>1</sub>	Dimensions		WS [mm]	Load capacity for static load <sup>1)</sup> max. [kN]	min.  max. [°C]		[g]	Art. No.
	l <sub>1</sub> [mm]	Ball diameter						
round ball, Heat-treated steel								
M 3	5.0	1.5	1.5	2.5	–	250	0.1	<a href="#">22720.0032</a>
M 3	7.5	1.5	1.5	2.5	–	250	0.2	<a href="#">22720.0033</a>
M 3	10.0	1.5	1.5	2.5	–	250	0.3	<a href="#">22720.0034</a>
M 4	6.0	2.5	2.0	3.5	–	250	0.3	<a href="#">22720.0042</a>
M 4	8.0	2.5	2.0	3.5	–	250	0.4	<a href="#">22720.0043</a>
M 4	10.0	2.5	2.0	3.5	–	250	0.5	<a href="#">22720.0044</a>
M 4	12.0	2.5	2.0	3.5	–	250	0.7	<a href="#">22720.0045</a>
M 4	16.0	2.5	2.0	3.5	–	250	1.0	<a href="#">22720.0046</a>
M 5	8.0	3.0	2.5	4.5	–	250	0.7	<a href="#">22720.0052</a>
M 5	10.0	3.0	2.5	4.5	–	250	0.9	<a href="#">22720.0053</a>
M 5	12.0	3.0	2.5	4.5	–	250	1.1	<a href="#">22720.0054</a>
M 5	16.0	3.0	2.5	4.5	–	250	1.6	<a href="#">22720.0055</a>
M 5	20.0	3.0	2.5	4.5	–	250	2.0	<a href="#">22720.0056</a>
M 5	25.0	3.0	2.5	4.5	–	250	2.6	<a href="#">22720.0058</a>
M 6	10.8	4.0	3.0	9.0	–	250	1.3	<a href="#">22720.0062</a>
M 6	12.8	4.0	3.0	9.0	–	250	1.7	<a href="#">22720.0063</a>
M 6	16.8	4.0	3.0	9.0	–	250	2.3	<a href="#">22720.0064</a>
M 6	20.8	4.0	3.0	9.0	–	250	3.0	<a href="#">22720.0065</a>
M 6	25.8	4.0	3.0	9.0	–	250	3.8	<a href="#">22720.0066</a>
M 8	11.2	5.5	4.0	15.0	–	250	2.5	<a href="#">22720.0081</a>
M 8	13.2	5.5	4.0	15.0	–	250	2.8	<a href="#">22720.0082</a>
M 8	17.2	5.5	4.0	15.0	–	250	4.0	<a href="#">22720.0083</a>
M 8	21.2	5.5	4.0	15.0	–	250	5.2	<a href="#">22720.0084</a>



<sup>1)</sup> Statements on load capacity are not valid for the stainless steel type (except the type fitted with thermoplastic balls).

d <sub>1</sub>	Dimensions		WS [mm]	Load capacity for static load <sup>1)</sup> max. [kN]	 min.   max. [°C]		 [g]	Art. No.
	l <sub>1</sub> [mm]	Ball diameter						
M 8	26.2	5.5	4.0	15.0	–	250	6.7	22720.0085
M 8	31.2	5.5	4.0	15.0	–	250	8.3	22720.0086
M10	13.7	7.0	5.0	20.0	–	250	4.7	22720.0101
M10	17.7	7.0	5.0	20.0	–	250	6.0	22720.0102
M10	21.7	7.0	5.0	20.0	–	250	8.0	22720.0103
M10	26.7	7.0	5.0	20.0	–	250	10.0	22720.0104
M10	31.7	7.0	5.0	20.0	–	250	13.0	22720.0105
M10	36.7	7.0	5.0	20.0	–	250	15.0	22720.0106
M10	41.7	7.0	5.0	20.0	–	250	18.0	22720.0108
M12	18.0	8.5	6.0	30.0	–	250	9.2	22720.0121
M12	22.0	8.5	6.0	30.0	–	250	11.0	22720.0122
M12	27.0	8.5	6.0	30.0	–	250	14.0	22720.0123
M12	32.0	8.5	6.0	30.0	–	250	18.0	22720.0124
M12	42.0	8.5	6.0	30.0	–	250	25.0	22720.0126
M12	52.0	8.5	6.0	30.0	–	250	32.0	22720.0128
M16	23.3	12.0	8.0	60.0	–	250	22.0	22720.0161
M16	28.3	12.0	8.0	60.0	–	250	27.0	22720.0162
M16	38.3	12.0	8.0	60.0	–	250	41.0	22720.0164
M16	53.3	12.0	8.0	60.0	–	250	61.0	22720.0166
M20	34.2	15.0	10.0	90.0	–	250	52.0	22720.0202
M20	44.2	15.0	10.0	90.0	–	250	73.0	22720.0204
M20	54.2	15.0	10.0	90.0	–	250	94.0	22720.0205
M20	64.2	15.0	10.0	90.0	–	250	114.0	22720.0206
M24	39.7	18.0	12.0	120.0	–	250	89.0	22720.0242
M24	54.7	18.0	12.0	120.0	–	250	133.0	22720.0244
M24	84.7	18.0	12.0	120.0	–	250	223.0	22720.0246
<b>round ball, Stainless steel</b>								
M 3	5.0	1.5	1.5	2.5	–	250	0.1	22720.0747
M 3	7.5	1.5	1.5	2.5	–	250	0.2	22720.0748
M 3	10.0	1.5	1.5	2.5	–	250	0.3	22720.0749
M 4	6.0	2.5	2.0	3.5	–	250	0.3	22720.0750
M 4	8.0	2.5	2.0	3.5	–	250	0.4	22720.0752
M 4	10.0	2.5	2.0	3.5	–	250	0.5	22720.0754
M 4	12.0	2.5	2.0	3.5	–	250	0.7	22720.0756
M 4	16.0	2.5	2.0	3.5	–	250	1.0	22720.0758
M 5	8.0	3.0	2.5	4.5	–	250	0.7	22720.0760
M 5	10.0	3.0	2.5	4.5	–	250	0.9	22720.0761
M 5	12.0	3.0	2.5	4.5	–	250	1.1	22720.0762
M 5	16.0	3.0	2.5	4.5	–	250	1.6	22720.0763
M 5	20.0	3.0	2.5	4.5	–	250	2.0	22720.0764
M 5	25.0	3.0	2.5	4.5	–	250	2.6	22720.0765
M 6	10.8	4.0	3.0	9.0	–	250	1.3	22720.0770
M 6	12.8	4.0	3.0	9.0	–	250	1.7	22720.0772
M 6	16.8	4.0	3.0	9.0	–	250	2.3	22720.0774
M 6	20.8	4.0	3.0	9.0	–	250	3.0	22720.0775
M 6	25.8	4.0	3.0	9.0	–	250	3.8	22720.0776
M 8	11.2	5.5	4.0	15.0	–	250	2.5	22720.0780
M 8	13.2	5.5	4.0	15.0	–	250	2.8	22720.0782
M 8	17.2	5.5	4.0	15.0	–	250	4.0	22720.0783
M 8	21.2	5.5	4.0	15.0	–	250	5.2	22720.0784
M 8	26.2	5.5	4.0	15.0	–	250	6.7	22720.0785
M 8	31.2	5.5	4.0	15.0	–	250	8.3	22720.0786
M10	13.7	7.0	5.0	20.0	–	250	4.7	22720.0790
M10	17.7	7.0	5.0	20.0	–	250	6.0	22720.0792
M10	21.7	7.0	5.0	20.0	–	250	8.0	22720.0793
M10	26.7	7.0	5.0	20.0	–	250	10.0	22720.0794
M10	31.7	7.0	5.0	20.0	–	250	13.0	22720.0795
M10	36.7	7.0	5.0	20.0	–	250	15.0	22720.0796
M10	41.7	7.0	5.0	20.0	–	250	18.0	22720.0798
M12	18.0	8.5	6.0	30.0	–	250	9.2	22720.0800

<sup>1)</sup> Statements on load capacity are not valid for the stainless steel type (except the type fitted with thermoplastic balls).

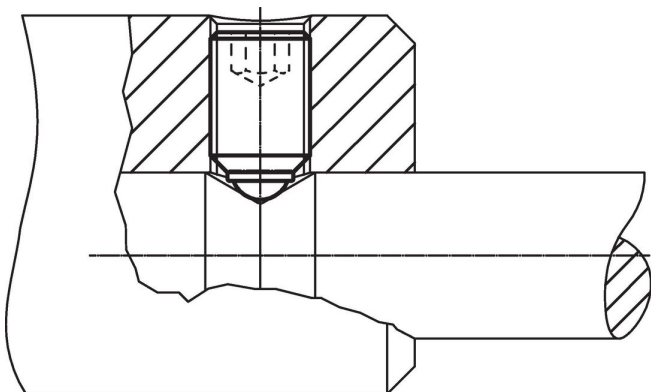
d <sub>1</sub>	Dimensions		WS [mm]	Load capacity for static load <sup>1)</sup> max. [kN]	 min.   max. [°C]		 [g]	Art. No.
	l <sub>1</sub> [mm]	Ball diameter						
M12	22.0	8.5	6.0	30.0	-	250	11.0	22720.0802
M12	27.0	8.5	6.0	30.0	-	250	14.0	22720.0803
M12	32.0	8.5	6.0	30.0	-	250	18.0	22720.0804
M12	42.0	8.5	6.0	30.0	-	250	25.0	22720.0806
M12	52.0	8.5	6.0	30.0	-	250	32.0	22720.0808
M16	23.3	12.0	8.0	60.0	-	250	22.0	22720.0810
M16	28.3	12.0	8.0	60.0	-	250	27.0	22720.0812
M16	38.3	12.0	8.0	60.0	-	250	41.0	22720.0814
M16	53.3	12.0	8.0	60.0	-	250	61.0	22720.0816
<b>round ball from thermoplastic, Stainless steel</b>								
M 4	6.0	2.5	2.0	0.3	-30	80	0.2	22720.0252
M 4	8.0	2.5	2.0	0.3	-30	80	0.4	22720.0253
M 4	10.0	2.5	2.0	0.3	-30	80	0.5	22720.0254
M 4	12.0	2.5	2.0	0.3	-30	80	0.6	22720.0255
M 4	16.0	2.5	2.0	0.3	-30	80	0.9	22720.0256
M 5	8.0	3.0	2.5	0.5	-30	80	0.8	22720.0262
M 5	10.0	3.0	2.5	0.5	-30	80	0.7	22720.0263
M 5	12.0	3.0	2.5	0.5	-30	80	1.0	22720.0264
M 5	16.0	3.0	2.5	0.5	-30	80	1.5	22720.0265
M 5	20.0	3.0	2.5	0.5	-30	80	1.9	22720.0266
M 5	25.0	3.0	2.5	0.5	-30	80	2.5	22720.0267
M 6	10.8	4.0	3.0	0.9	-30	80	1.1	22720.0272
M 6	12.8	4.0	3.0	0.9	-30	80	1.4	22720.0273
M 6	16.8	4.0	3.0	0.9	-30	80	2.1	22720.0274
M 6	20.8	4.0	3.0	0.9	-30	80	2.8	22720.0275
M 6	25.8	4.0	3.0	0.9	-30	80	3.6	22720.0276
M 8	11.2	5.5	4.0	1.5	-30	80	1.9	22720.0281
M 8	13.2	5.5	4.0	1.5	-30	80	2.3	22720.0282
M 8	17.2	5.5	4.0	1.5	-30	80	3.6	22720.0283
M 8	21.2	5.5	4.0	1.5	-30	80	4.6	22720.0284
M 8	26.2	5.5	4.0	1.5	-30	80	6.3	22720.0285
M 8	31.2	5.5	4.0	1.5	-30	80	7.7	22720.0286
M10	13.7	7.0	5.0	2.0	-30	80	3.5	22720.0291
M10	17.7	7.0	5.0	2.0	-30	80	4.9	22720.0292
M10	21.7	7.0	5.0	2.0	-30	80	6.8	22720.0293
M10	26.7	7.0	5.0	2.0	-30	80	9.2	22720.0294
M10	31.7	7.0	5.0	2.0	-30	80	12.0	22720.0295
M10	36.7	7.0	5.0	2.0	-30	80	14.0	22720.0296
M10	41.7	7.0	5.0	2.0	-30	80	16.0	22720.0297
M12	18.0	8.5	6.0	3.0	-30	80	7.1	22720.0301
M12	22.0	8.5	6.0	3.0	-30	80	8.8	22720.0302
M12	27.0	8.5	6.0	3.0	-30	80	12.0	22720.0303
M12	32.0	8.5	6.0	3.0	-30	80	16.0	22720.0304
M12	42.0	8.5	6.0	3.0	-30	80	23.0	22720.0306
M12	52.0	8.5	6.0	3.0	-30	80	30.0	22720.0308
<b>round ball from thermoplastic, Heat-treated steel</b>								
M 4	6.0	2.5	2.0	0.3	-30	80	0.2	22720.0342
M 4	8.0	2.5	2.0	0.3	-30	80	0.4	22720.0343
M 4	10.0	2.5	2.0	0.3	-30	80	0.5	22720.0344
M 4	12.0	2.5	2.0	0.3	-30	80	0.6	22720.0345
M 4	16.0	2.5	2.0	0.3	-30	80	0.9	22720.0346
M 5	8.0	3.0	2.5	0.5	-30	80	0.8	22720.0352
M 5	10.0	3.0	2.5	0.5	-30	80	0.7	22720.0353
M 5	12.0	3.0	2.5	0.5	-30	80	1.0	22720.0354
M 5	16.0	3.0	2.5	0.5	-30	80	1.5	22720.0355
M 5	20.0	3.0	2.5	0.5	-30	80	1.9	22720.0356
M 5	25.0	3.0	2.5	0.5	-30	80	2.5	22720.0358
M 6	10.8	4.0	3.0	0.9	-30	80	1.1	22720.0362
M 6	12.8	4.0	3.0	0.9	-30	80	1.4	22720.0363
M 6	16.8	4.0	3.0	0.9	-30	80	2.1	22720.0364

<sup>1)</sup> Statements on load capacity are not valid for the stainless steel type (except the type fitted with thermoplastic balls).

d <sub>1</sub>	Dimensions		WS [mm]	Load capacity for static load <sup>1)</sup> max. [kN]	 min.   max. [°C]		 [g]	Art. No.
	l <sub>1</sub> [mm]	Ball diameter						
M 6	20.8	4.0	3.0	0.9	-30	80	2.8	<a href="#">22720.0365</a>
M 6	25.8	4.0	3.0	0.9	-30	80	3.6	<a href="#">22720.0366</a>
M 8	11.2	5.5	4.0	1.5	-30	80	1.9	<a href="#">22720.0381</a>
M 8	13.2	5.5	4.0	1.5	-30	80	2.3	<a href="#">22720.0382</a>
M 8	17.2	5.5	4.0	1.5	-30	80	3.6	<a href="#">22720.0383</a>
M 8	21.2	5.5	4.0	1.5	-30	80	4.6	<a href="#">22720.0384</a>
M 8	26.2	5.5	4.0	1.5	-30	80	6.3	<a href="#">22720.0385</a>
M 8	31.2	5.5	4.0	1.5	-30	80	7.7	<a href="#">22720.0386</a>
M10	13.7	7.0	5.0	2.0	-30	80	3.5	<a href="#">22720.0401</a>
M10	17.7	7.0	5.0	2.0	-30	80	4.9	<a href="#">22720.0402</a>
M10	21.7	7.0	5.0	2.0	-30	80	6.8	<a href="#">22720.0403</a>
M10	26.7	7.0	5.0	2.0	-30	80	9.2	<a href="#">22720.0404</a>
M10	31.7	7.0	5.0	2.0	-30	80	12.0	<a href="#">22720.0405</a>
M10	36.7	7.0	5.0	2.0	-30	80	14.0	<a href="#">22720.0406</a>
M10	41.7	7.0	5.0	2.0	-30	80	16.0	<a href="#">22720.0408</a>
M12	18.0	8.5	6.0	3.0	-30	80	7.1	<a href="#">22720.0421</a>
M12	22.0	8.5	6.0	3.0	-30	80	8.8	<a href="#">22720.0422</a>
M12	27.0	8.5	6.0	3.0	-30	80	12.0	<a href="#">22720.0423</a>
M12	32.0	8.5	6.0	3.0	-30	80	16.0	<a href="#">22720.0424</a>
M12	42.0	8.5	6.0	3.0	-30	80	23.0	<a href="#">22720.0426</a>
M12	52.0	8.5	6.0	3.0	-30	80	30.0	<a href="#">22720.0428</a>

<sup>1)</sup> Statements on load capacity are not valid for the stainless steel type (except the type fitted with thermoplastic balls).

### Application example



### Compliance

For detailed compliance information please select the desired article number.