# **Double Edge Clamps** • machinable chucks EH 23251.



#### **Product Description**

Inserting the socket head screw moves the two clamping chucks outwards and presses the workpiece against a stop.

The chucks can be machined to the needed workpiece contour. The locking plate is needed only for this machining, not for the workpiece clamping.

#### **Material**

# Body

Aluminium Al

# Taper

- · Case-hardened steel, blackened
- Screw
- Steel

## Locking plate

Aluminium Al

#### Assembly

Can be mounted in a threaded hole or with T-nuts for horizontal or vertical multiple clamping.

#### More information

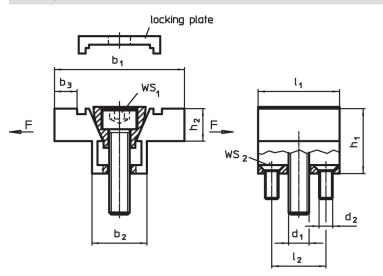
#### Accessories

Nuts for T-Slots (EH 23010.) have to be purchased separately.

## **Further products**

• Nuts for T-Slots, DIN 508

#### Drawing

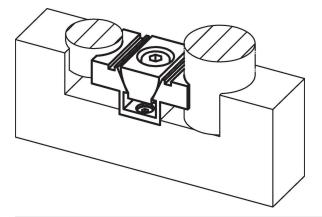


## **Order information**

Dimensions										WS <sub>2</sub>	Clamping	Tightening	T.	Art. No.
b <sub>1</sub>	b <sub>2</sub>	<b>b</b> <sub>3</sub> <sup>1)</sup>	h <sub>1</sub>	h <sub>2</sub>	l <sub>1</sub>	l <sub>2</sub>	d <sub>1</sub>	d <sub>2</sub>			force	torque	_	
											max.	max.		
[mm]									[mm]	[mm]	[kN]	[Nm]	[g]	
38.1	16.1	6.6	19.1	9.4	23.9	15.9	M 6	M4	5	2.5	6.7	14.3	67	23251.0106
50.8	20.8	9.9	25.4	12.7	31.8	20.6	M 8	M4	6	2.5	8.9	14.5	128	23251.0108
76.2	30.9	14.8	38.1	19.1	47.5	30.5	M12	M5	10	3.0	15.6	38.4	427	23251.0112
101.6	41.3	20.3	50.8	25.4	63.5	41.3	M16	M6	14	4.0	26.7	74.6	1068	23251.0116

<sup>1)</sup> machinable material allowance

## **Application example**



# Compliance

#### **RoHS compliant**

Compliant according to Directive 2011/65/EU and Directive 2015/863.

## Does not contain SVHC substances

No SVHC substances with more than 0.1% w/w contained - SVHC list [REACH] as of 27.06.2024.

## Does not contain Proposition 65 substances

No Proposition 65 substances included. https://www.P65Warnings.ca.gov/

#### Free from Conflict Minerals

This product does not contain any substances designated as "conflict minerals" such as tantalum, tin, gold or tungsten from the Democratic Republic of Congo or adjacent countries.