

STANDARD ASSORTMENTS V40

ASSORTMENT FOR THE SIMULTANEOUS CONSTRUCTION OF 5 FIXTURES, ART. NO. 1090.140

Qty.	Description	Art. No.	Qty.	Description	Art. No.
System parts			Standard parts		
3	Base plate	1000.400	10	Grub screw	22540.0381
2	Base plate	1000.500	10	Grub screw	22540.0382
5	Spacer	1007.400	4	Screwed rest button, plain	22690.0021
5	Spacer	1007.500	3	Screwed rest button, spherical	22690.0121
5	Spacer	1007.600	3	Screwed rest button, ribbed	22690.0221
15	Spacer	1007.700	4	Screwed rest button, plain	22690.0321
20	Spacer	1007.800	4	Screwed rest button, plain	22690.0323
5	Spacer	1007.900	3	Screwed rest button, spherical	22690.0421
12	Mounting block	1010.100	3	Screwed rest button, spherical	22690.0423
5	Mounting block	1010.200	3	Screwed rest button, ribbed	22690.0521
3	Mounting block	1010.300	3	Screwed rest button, ribbed	22690.0523
6	Mounting block	1011.100	5	Ball-ended thrust screw	22700.0584
5	Mounting block	1011.200	6	Self-aligning pad, plain	22730.0013
3	Mounting block	1011.300	6	Self-aligning pad, ribbed	22730.0313
2	Slotted clamping angle	1012.100	5	Stud for T-nut	23040.0582
2	Slotted clamping angle	1012.300	10	Stud for T-nut	23040.0583
1	Clamping bar	1013.700	10	Stud for T-nut	23040.0584
1	Clamping bar	1013.800	10	Conical seat	23050.0208
8	Stop	1014.500	50	Plain washer	23060.0008
1	Thrust angle	1020.300	15	Fixture nut	23070.0008
1	Thrust angle	1021.500	10	Collar nut	23080.0008
1	Thrust angle	1021.600	10	Extension nut	23090.0008
1	Thrust angle	1021.700	4	Clamp	23150.0009
8	T-slot centering block	1029.600	6	Clamp with nose	23180.0209
30	T-nut	1030.100	6	Down-hold clamp	23210.0501
55	T-nut	1030.300	2	Down-hold clamp	23210.0502
25	T-clamping block	1031.100	5	Bedding support	23220.0085
20	T-clamping block	1031.200	5	Down-thrust clamp	23310.0025
10	T-clamping block	1031.300	20	Height adjusting cylinder	23310.0125
1	Wrench	1032.100	10	Height adjusting cylinder	23310.0126
1	Locating pin	1040.300	6	Height adjusting cylinder	23310.0127
1	Locating pin	1040.500			
2	Intermediate plate	1047.700			
2	Support clamping bar	1047.800			
9	Supporting plate	1047.900			
2	V-block	1048.200			
2	V-block	1048.300			
2	Locating segment	1048.400			
1	V-block	1048.500			
1	Adjustable rotating element	1048.600			
3	Positioning clamping bar, twinfaced	1049.200			

The specified ranges are intended as recommendations.
The required parts vary with the workpiece.
The ranges can be modified as necessary